

Serial No. 09/987,379

Docket No. MRE-0040

REMARKS/ARGUMENTS

Claims 5-24 are pending. By this Amendment, the specification is amended, the drawings are amended, claims 1-4 are canceled without prejudice or disclaimer, and claims 5-24 are added. No new matter is added. Support for the claims can be found throughout the specification, including the original claims, and the drawings. Reconsideration in view of the above amendments and following remarks is respectfully requested.

The Office Action objected to the drawings because they are inconsistent with the specification description. The Figure numbers have been corrected in the attached replacement sheets and annotated sheets showing proposed changes. Further, the renumbered Figures 1-3 have been labeled as conventional art, as suggested by the Examiner. Accordingly, the objections to the drawings should be withdrawn.

The Office Action objected to the disclosure because of informalities. Each of the Examiner's comments have been addressed in amending the specification and/or the drawings. No new matter is added. Accordingly, the objection to the disclosure should be withdrawn.

The Office Action objected to claim 1 because of an informality. Claim 1 is canceled, and therefore the objection is moot. However, the Examiner's comments have been addressed in drafting added claims 5-24.

The Office Action rejected claims 1-4 under 35 U.S.C. §112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which Applicants regard as the invention. Claims 1-4 have been canceled, and therefore the rejection is moot. However, the Examiner's comments have been taken into consideration in drafting claims 5-24.

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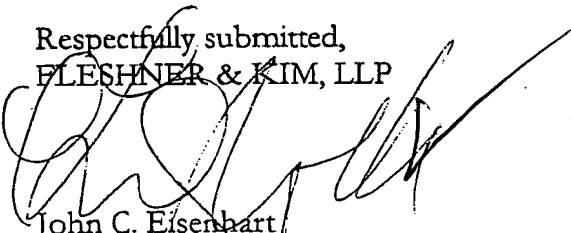
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The Office Action rejected claims 1-4 under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-13 of co-pending application No. 09/989,461. Claims 1-4 have been canceled, and therefore the rejection is moot.

In view of the foregoing amendments and remarks, it is respectfully submitted that the application is in condition for allowance. If the Examiner believes that any additional changes would place the application in better condition for allowance, the Examiner is invited to contact the undersigned attorney, Carol L. Druzbeck, at the telephone number listed below. Favorable consideration and prompt allowance are earnestly solicited.

To the extent necessary, a petition for an extension of time under 37 C.F.R. 1.136 is hereby made. Please charge any shortage in fees due in connection with the filing of this, concurrent and future replies, including extension of time fees, to Deposit Account 16-0607 and please credit any excess fees to such deposit account.

Respectfully submitted,
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Enclosures: Hand Markup of Original Specification
Substitute Specification
Corrected Formal Versions of Figures 1-8
Annotated Sheets showing drawing changes

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FEEDER FOR SURFACE MOUNTING DEVICE

BACKGROUND OF THE INVENTION

5 Field of the Invention

The present invention relates to a feeder for a surface mounting device, and more ^{particularly,} to a feeder for a surface mounting device which carries ^{the invention} ~~relates~~ surface mounting parts to a parts suction position of a nozzle ^{of} ~~from~~ the surface mounting device for sucking surface mounting parts and mounting them on a printed circuit board.

15 Description of the Related Art

A surface mounting device includes an X-Y gantry, a module head, a PCB carrier, and a feeder. The module head is assembled ~~[to be moved]~~ ^{So as to be movable} to the X-Y gantry in the X-Y axis direction ^{and the module head} ~~[and]~~ ^{sucks} surface mounting parts ^{carried by the feeder and mounts them} ~~(Hereinafter)~~ ^{hereinafter} (referred to as "parts") onto a printed circuit board carried by the PCB carrier ~~[and then mounts them on the printed circuit board]~~ ^[The parts to be mounted on the printed circuit board are carried by the feeder and are mounted on the printed circuit board]. The feeder ^[which mounts parts on the printed circuit board] will now be described with reference to the accompanying drawings.

As illustrated in Fig. 1, ^{and Fig. 1} the feeder includes a

vinyl recovery unit 10, a vinyl separation unit 20 and a feeding unit 30. A recovery reel 11 is mounted at the vinyl recovery unit 10 ^{The recovery reel 11 ~~is located at~~} [and then] winds vinyl (V: shown) in Fig. 3) [carried by] the vinyl separation unit 20 to recover the same. A tape (TF: shown) in Fig. 3) [for bonding] ^{to which} the vinyl (V) recovered [to] the vinyl recovery unit 10 ^{is bonded} is fed to the feeder 30 from a tape take-up unit 50 (shown in Fig. 2) installed at ^{the} rear end of the vinyl recovery unit 10. The tape TF fed to the feeder 30 is moved by the feeder [at] a predetermined ^{Amount} [pitch] for each movement and is carried to a work position. Then, ^{parts provided on the tape TF are} [it is] sucked by a nozzle (N: shown) in Fig. 2), [is] moved to a printed circuit board (not shown) and [is] mounted thereon.

[The feeder which carries the tape TF to carry parts to a sucking position of the nozzle N includes a vinyl recovery unit 10, a vinyl separation unit 20, a feeding unit 30 and a tape take-up unit 50.] The construction of each element ^{of the feeder} will now be described with reference to Fig. 2. As illustrated in Fig. 2, the vinyl recovery unit 10 includes [a] (recovery reel 11, a recovery rotation motor 12, a recovery unit worm 13, a recovery unit worm gear 14 and a recovery unit gear 15. The vinyl separation unit 20 includes a separation rotation motor 21, a separation unit worm 22, a separation unit worm gear 23, a first separation unit gear 24, a second separation unit gear 25, and a third separation unit gear 26. The parts feeding unit 30 includes a feed

rotation motor 31, a feed worm 32, a sector gear 33, a first arm 34, a second arm 35, and a driving wheel 36 with driving teeth 36a.

At the vinyl recovery unit 10, the recovery rotation motor 12^{which generates} ~~generating~~ a rotating force for rotating the recovery reel 11, is fixedly installed. At the central axis of rotation of the recovery rotation motor 12, the recovery unit worm 13 is installed. The recovery unit worm 13 is interlockingly rotated by the rotation of the recovery rotation motor 12, and the recovery unit worm gear 14 is rotated by the rotation of the recovery unit worm 13. The recovery unit worm 13 and the recovery unit worm gear 14 change the direction of rotational force generated ~~from~~^{by} the recovery rotation motor 12 and ~~transfers~~^{transfer} the same to the recovery unit gear 15. The recovery unit gear 15 having received ~~a~~^{the} rotating force winds the vinyl V shown in Fig. 3 to recover the same ~~(by rotating)~~^{into} the recovery reel 11 in a predetermined direction. ^{by rotation}
~~thereof~~

The vinyl V ~~wound on the recovery reel 11 of the vinyl recovery unit 10~~ is carried to the vinyl separation unit 20. With respect to the vinyl separation unit 20, the rotating force generated ~~from~~^{by} the vinyl rotation motor 21 is transferred to the separation unit worm 22^{positioned} ~~assembled~~ at the central axis of rotation. The rotation force transferred to the separation unit worm 22 is transferred to the separation unit worm gear 23

4

Positioned adjacent to and in rotational communication with
 assembled at the separation unit worm 22. In this process, the rotational direction is changed *upon* transferred *of the rotational force* to the first separation unit gear 24. The first separation unit gear 24 is assembled with the second separation unit gear 25 and the third separation unit gear 26 *sequentially, and* the second separation unit gear 25 and the third separation unit gear 26 are rotated in the opposite direction *to* each other *by* the rotation of the first separation unit gear 24.

- 10 While the second separation unit gear 25 and the third separation unit gear 26 are rotated in the opposite direction *of* the first separation unit gear 24, *E* as shown in Fig. 3, the vinyl V attached to the tape TF inserted between the first separation unit gear 24 and the second separation unit gear 25 is *separated therefrom* carried to the vinyl recovery unit 10. *That is,* the tape TF *is moved along* the bottom of a cover 41 as shown in Fig. 3, by the rotation of the tape take-up unit 50 *in a state where it is taken up around the tape take-up unit 50.* The tape TF moved to the cover 41 is carried to *at which point* [an] suction position A in a state where the vinyl V attached to the tape TF is removed. *As shown in Figure 3,* The tape TF has a plurality of parts mounting grooves L formed at a constant interval, and parts are mounted inside each of the parts mounting grooves L. The parts mounting groove L with a part mounted thereto is carried to the suction position A of the nozzle N, *at which point* a shutter 42 assembled at a cover 41 is

opened so that the nozzle N can suck the part. ~~In this~~
state, ~~the nozzle N sucks the part~~ and carries it to the ^{it} ~~the~~
printed circuit board.

To carry the tape TF ~~at~~ a predetermined interval,
5 a plurality of transfer holes H are formed ^{on one side} ~~at one end of~~
the tape TF ~~at~~ a predetermined interval. ^{apart} ~~To insert the~~
^{To carry the} tape TF ^{having} into the transfer holes H formed at a
predetermined interval and ~~carry the same~~ at a constant
pitch interval, the feeding unit 30 is ^{provided positioned} ~~installed at the~~
10 bottom of the tape TF. In the feeding unit 30, a
rotating force is generated ^{by} ~~from~~ the feed rotation motor
31 in order to carry the ^{face} ~~[tap]~~ TF at a constant pitch
interval. The rotating force generated ^{by} ~~from~~ the feed
rotation motor 31 is transferred to the feed worm 32
15 assembled ^{provided a} ~~at the~~ central axis of rotation of the feed
rotation motor 31, and ~~thusly~~ the sector gear 33
~~assembled at the bottom of~~ ^{positioned below} the feed worm 32 is driven, ^{as shown}
When the sector gear 33 is driven, the first arm 34 and ⁱⁿ ~~Figure 2~~
second arm 35 assembled ^{to} ~~at~~ the sector gear 33 are driven
20 to rotate the driving wheel 36, ^{which is provided at one} ~~assembled at the second~~
arm 35, at a constant pitch. ^{Driving teeth 36a provided} ~~On the outer circumferential~~
surface of the driving wheel 36, ^{at a constant interval} ~~rotated at a constant~~
~~pitch, the driving teeth 36a~~ ^{are} inserted into the transfer
holes H formed ⁱⁿ ~~at~~ the tape TF ~~are formed at a constant~~
25 interval. By the rotation of the driving wheel 36, the
driving teeth 36a carries ^{it} ~~the~~ tape TF at a constant
pitch to move the part ^{it} ~~to~~ the suction position A. ~~Here,~~

^{provided adjacent}
a reverse rotation preventing member 37 ~~assembled at~~ the
driving wheel 36 prevents ~~the~~ reverse rotation of the
driving wheel 36.

In the above-described feeder of the conventional
5 art, since a large number of elements including a
rotation motor, a worm gear, and a linking gear are used
for driving the vinyl recovery unit, the vinyl
separation unit, and the parts feeding unit, respectively,
the structure is made complex and the number of
10 assembling process ^{es} is ^{large} increased. In addition, the
driving wheel carrying the tape at a constant pitch is
provided with the reverse rotation preventing member,
thus ~~disabling the~~ ^{preventing} adjustment of the position of the
tape if a part ~~is~~ deviated ^{from} a designated position.

15

SUMMARY OF THE INVENTION

It is, therefore, an object of the present
invention to provide a feeder for a surface mounting
20 device in which the ^{construction} ~~constitution~~ of the feeder is
simplified by forming integrally a parts feeding unit
^{for} carrying the tape ~~wrapped up~~ ^{are} parts at a constant pitch,
thus ^{and} enabling a forward/backward rotation ^{to permit for} and adjustment ^{ment of}
the feed position of the tape.

25

It is another object of the present invention to
provide a feeder for a surface mounting device in which
a parts feeding unit is formed integrally, thus

performing an assembling process easily, and a forward/backward rotation of the tape is possible, thus adjusting the feed position of the tape.

To achieve the above object, there is provided a
5 the feeder for a surface mounting device comprising: a
main frame; a parts feeding unit including a
forward/backward rotation force generating means being
installed at one side of the main frame and for carrying
a tape at a predetermined pitch interval by
10 forwardly/backwardly rotating a circular permanent
magnetic unit by a magnetic force generated between a
plurality of armature coils and the permanent magnetic
unit, a driving gear for receiving the forward/backward
rotation force generated from the forward/backward
15 rotation force generating means by means of a gear and
simultaneously carrying the tape at a constant distance
by the formation of driving teeth at the circumference
surface thereto to be inserted to a tape transfer hole,
a position sensing unit assembled to an end of the
20 driving gear and for sensing the position of the
circular permanent magnetic unit by an absolute position
sensing device; a vinyl separation unit being connected
to a side of a parts feeding unit by a first separation
unit gear, and carrying the vinyl removed from the tape
25 by the forward force generated from the forward/backward
rotation force generating means or re-carrying the vinyl
by the backward rotating force; and a vinyl recovery

unit being connected to the vinyl separation unit by a belt, and recovering the vinyl by winding the same by the rotating force transferred from the vinyl separation unit through the belt or discharging the vinyl to the
5 vinyl separation unit by the backward rotating force.

BRIEF DESCRIPTION OF THE DRAWINGS

The above objects, features and advantages of the
10 present invention will become more apparent from the following detailed description when taken in conjunction with the accompanying drawings, in which:

Fig. 1 is a perspective view of a feeder for a surface mounting device according to the conventional
15 art;

Fig. 2 is a front view of the feeder as shown in Fig. 1;

Fig. 3 is a perspective view of a shutter as shown in Fig. 1;

20 Fig. 4 is a front view of a feeder for a surface mounting device according to the present invention;

Fig. 5 is a perspective view of a driving unit as shown in Fig. 4;

25 Fig. 6 is a side cross-sectional view of the driving unit as shown in Fig. 5;

Fig. 7 is a perspective view of a driving gear and a feeding unit gear as shown in Fig. 4; and

Fig. 8 is a side cross-sectional view of the driving gear and the feeding unit gear as shown in Fig. 7.

5 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

A preferred embodiment of the present invention will now be described with reference to the accompanying drawings.

10 Fig. 4 is a front view of a feeder for a surface mounting device according to the present invention. Fig. 5 is a perspective view of a driving unit as shown in Fig. 4. Fig. 6 is a side cross-sectional view of the driving unit as shown in Fig. 5. The feeder for the surface mounting device according to the present invention includes: a parts feeding unit 110 [being] installed at one side of a main frame 100, ^{and} having a plurality of armature coils 113 and a circular permanent magnetic unit 117 facing the plurality of armature coils 113, ^{c. The parts feeding unit 110 carries} 20 113, [carrying] a tape TF at a predetermined pitch interval by a forward/backward rotation force generated by the rotation of the circular permanent magnetic unit 117 [by] ^{due to} the interaction between the armature coils 113 and the circular permanent magnetic unit 117, and 25 [sensing] ^{senses} a rotation speed [by receiving the rotating force generated from the circular permanent magnetic unit 117] with a position sensing unit 114 for sensing the

and positioned
a predetermined
distance
away

position of the circular permanent magnetic unit 117 [at
a predetermined distance from the circular permanent
magnetic unit 117; ^{The feeder further includes} a vinyl separation unit 120 [being]
assembled ^{on} [at] the main frame 100, [being] ^{which is rotationally} connected to the
5 parts feeding unit 110^x and [carrying] the vinyl V removed
from the tape TF [by] ^{via} the rotating force ^{which carries} generated [from] ^{by}
the parts feeding unit 110 or [re-carrying] ^{carries} the vinyl V by
[the] ^a backward rotating force; ^{and} a vinyl recovery unit
130 [being] ^{The feeder additionally includes} assembled at the other end of the main frame
10 130, [being] ^{which is} connected to the vinyl separation unit 120 by
a belt 133^x and ^{which is configured to recover} [recovering] the vinyl V by winding the
same [by] ^{via} the rotating force transferred from the vinyl
separation unit 120 through the belt 133, or discharging
the vinyl V to the vinyl separation unit 120 by [the] ^a
15 backward rotating force.

The [constitution] ^{construction} and operation of the present
invention will now be described in more detail.

The feeder for the surface mounting device of the
present invention [mainly] includes the parts feeding unit
20 110, the vinyl separation unit 120, and the vinyl
recovery unit 130. The parts feeding unit 110 is
installed [at] ^{on} one side of the main frame 100, and the
vinyl recovery unit 130 is installed [at] ^{on} the other side
of the main frame 100. The vinyl separation unit 120 is
25 assembled between the parts feeding unit 110 [assembled
at one side of the main frame 100] and the vinyl
separation unit 130 [assembled at the other side thereof].

[The vinyl recovery unit 130 recovers the vinyl V by winding the same.]

The tape TF is fed to the feeding unit 110 from a tape take-up unit 50 installed at ^a[the] rear end of the vinyl recovery unit 130 along ^{an}[the] upper side of the main frame 100. When the vinyl V is separated from the tape TF fed to the parts feeding unit 110 and a part is carried to ^{and positioned at a}~~an~~ suction position 0, a nozzle N is moved in a vertical direction to suck the part and carry it to a printed circuit board (not shown). After the suction of the part, the tape TF is discharged to the outside through ^a[the] bottom of one end of the main frame 100. [So that] ^{In order for} the nozzle N ^{to} [can] suck the part, the vinyl V ^{must be} separated from the tape TF ^{and wound} [is hung] onto the vinyl separation unit 120, is carried at a constant pitch interval of the tape TF. [Here, when] ^{when} carrying the tape TF, if the parts ^{are} [is] not accurately carried, the tape TF ^{have to} [is] ^{may be} backwardly carried, so that the nozzle N can suck the part. ^{and positioned}

²⁰ ^{providing} ^{In order to} [To] backwardly carry the tape TF by [making the] forward/backward rotation of the parts feeding unit 110 [possible], the parts feeding unit 110 has a plurality of armature coils 113 ^{arranged} in a circle and a circular permanent magnetic unit 117 facing the plurality of armature coils 113, for thereby generating a ^{at the} forward/backward rotating force by the interaction between the armature coils 113 and the circular permanent magnetic unit 117. The

circular permanent magnetic unit 117 is formed of a plurality of N polar permanent magnets 117a and S polar magnets 117b arranged in ^{turn} turns.

A driving gear 116 ^{includes} driving teeth 116a ^{(configured to be} [being] inserted into a plurality of transfer holes H ^{formed in} the tape TF ^{the driving gear 116} [and] carries the tape TF to the suction position O or backwardly carries the tape TF [carried] to the suction position O [by receiving] ^{using} the forward/backward rotating force generated ^{by} [from] the armature coils 113 and the circular permanent magnetic unit 117 through a gear 124. To carry the tape TF to the suction position or backwardly carry it and to sense a rotation speed generated from the circular permanent magnetic unit 117, the driving gear 116 has a position sensing unit 114 installed at the position at which the circular permanent magnetic unit 117 is installed. The rotation speed sensed by the position sensing unit 114 is used ^{by a controller (not shown) to} [for] precisely [controlling] ^{control} the tape TF [with] ^{an} [which a part (not shown) is packaged to be carried to the suction position O of the nozzle N [by a controller (not shown)].

The parts feeding unit 110 and the vinyl separation unit 120 are connected so that they are synchronized [and rotated by the rotation of the parts feeding unit 110 upon receipt of the forward/backward rotating force generated from the parts feeding unit 110 carrying the tape TF to the suction position O of the nozzle N. The vinyl separation unit 120 is rotated to

carry the vinyl V taken off from the tape TF by the rotating force generated from the parts feeding unit 110 or to re-carry the vinyl V to the parts feeding unit 110 by the backward rotating force. That is, when the parts feeding unit 110 carries the tape ^{TF} to the suction position O of the nozzle N by rotation, the vinyl separation unit 120 is rotated to discharge the vinyl separated from the tape TF to the outside.

In a case that the parts feeding unit 110 backwardly carries the tape TF by backward rotation, the vinyl separation unit 120 is synchronized with [the backward rotation of] the parts feeding unit 110 and backwardly rotated to re-carry the vinyl V to the parts feeding unit 110. The vinyl recovery unit 130 ^{is} synchronized [by the forward/backward rotation of] ^{with} the parts feeding unit 110 and the vinyl separation unit 120. That is, the vinyl recovery unit 130 is connected to the vinyl separation unit 120 by the belt 133 [to discharge the vinyl V to the vinyl separation unit 120 by the backward rotating force transferred from the vinyl separation unit 120 or to recover the vinyl V by winding the same by the rotating force].

The [constitution] ^(construction) of the parts feeding unit 110, the vinyl separation unit 120, and the vinyl separation unit 130 [capable of forward/backward rotation] will now be described in more detail. Firstly, the parts feeding unit 110 includes a first disc member 111, a position

sensing unit 114, a feeding unit gear 115, a driving gear 116, a circular permanent magnetic unit 117, a second disc member, and a feeding unit gear 119.

The first disc member 111 is fixedly assembled at one side of the main frame 100 and has a plurality of armature coils 113 assembled on [the] ^aplane at a predetermined interval and a rotating shaft 112 rotatably installed at [the] ^acenter. ^(Here, the ^{the} first disc member 111 is provided with a ball bearing 111a so that ^{the first disc member 111} of the first disc member 111 or central axis) the rotating shaft 112 can be smoothly rotated. At one end of the rotating shaft 112 [assembled at the central axis of the first disc member 111], the second disc member 118 is fixedly installed.

The second disc member 118 [fixedly assembled at one end of the rotating shaft 112] is interlockingly rotated [by the rotation of] ^{together} the rotating shaft 112. At the bottom of the second disc member 118, the circular permanent magnetic unit 117 is connected ^{thereto} [by a screw 141]. The circular permanent magnetic unit 117 [assembled at the second disc member 118] ^{generates} a forward/backward rotating force ^{due to} [by] the interaction with the armature coils 113 [assembled at the surface of the first disc member 111]. By the forward/backward rotating force generated between the permanent magnetic unit 117 and the armature coils 113, ^{thereby rotates} the rotating shaft 112 [is forwardly/backwardly rotated]. ^(of the circular permanent magnetic unit 117)

At one end of the rotating shaft 112

[forwardly/backwardly rotated], the feeding unit gear 119 is installed. The feeding unit gear 119 is inserted [into] ^{onto} the rotating shaft 112 and is assembled [over] ^{adjacent} the second disc member 118 at a predetermined interval ^{the rotation of} to be ^{is} configured interlockingly rotated [by the rotation of] ^{with} the rotating shaft 112. The feeding unit gear 119 [is engaged] ^{engages} with a gear 124, as shown in Fig. 4. The feeding unit gear 119 engaged with the gear 124 rotates the driving gear 116 (by) ^{using} the forward/backward rotating force transferred from the gear 124.

By the rotation of the driving gear 116, the tape TF is carried to the suction position O, or is backwardly carried. To carry the tape TF at a constant pitch interval, driving teeth [116] ^{116a} are formed on [the] ^{an} outer circumferential surface of the driving gear 116 at a constant interval, as shown in Figs. 7 and 8. The driving teeth 116a are inserted into [the] transfer holes (H) ^{reference numeral} shown in Fig. 3) formed [at] ⁱⁿ the tape TF and are rotated at a constant pitch interval by the rotation of the driving gear 116, [for] thereby carrying the tape TF to the suction position O or backwardly carrying it.

The feeding unit gear 119 is installed [at] ^{at} the rotating shaft 112 [at] ⁱⁿ which the armature coils 113 and circular permanent magnetic unit 117 [generating the forward/backward rotating force for carrying the tape TF to the suction position O of the nozzle N] are assembled. [As shown in Figs. 5 and 6, the feeding unit gear 119 is

installed at the rotating shaft 112 by including the second disc member 118 and the circular permanent magnetic unit 117]. ✓

5 The feeding unit gear 115, auxiliary gear 115a, and driving gear 116 are inserted ^{into} [into] a shaft 112a of the position sensing unit 114, as shown in Fig. 7.

A rotation speed signal generated ^{by} [from] the position sensing unit 114 is transferred to the controller (not shown) ^{which precisely adjusts} [to adjust] the feed operation of the tape TF ^{more precisely}. [Here], the position sensing unit 114 ^{is} [can be] assembled at one end of the driving gear 116. ^{In this embodiment} [As the] ^{the} position sensing unit [assembled at one end of the driving gear 116,] ^{may be} [an absolute position sensing device] [is used].

15 [At the feeding unit 110 carrying the tape TF to the suction position O or sensing a rotation speed, the] ^{The} vinyl separation unit 120 is directly connected. That is, the feeding unit gear 119 of the [parts] feeding unit ^{to the feeding unit 110} [gear] 110 and a first separation unit gear 121 are connected, and thus the forward/backward rotating force [transferred from] ^{if} the feeding unit gear 119 is transferred to the first separation unit gear 121.

The vinyl separation unit 120 [receiving the forward/backward rotating force through the first separation unit gear 121] includes ^{the} [a] first separation unit gear, a second separation unit gear 122, and a vinyl discharge gear 123. The first separation unit ^{is} 121.

transfers the forward/backward rotating force
[transferred from] ^{sf} the feeding unit gear 119 to the second
separation unit gear 122. The second separation unit
gear 122 [having received the forward/backward rotating
5 force] is connected to one end of the first separation
unit gear 121 to thus transfer the forward/backward
rotating force [transferred] ^{received} from the first separation
unit gear 121 to the vinyl discharge gear 123.

The vinyl discharge gear 123 includes a plurality
10 of gears and is rotated in the backward direction to
carry the vinyl V to the vinyl recovery unit 130 when it
receives the rotating force [transferred] from the second
separation unit ^{gear} [gar] 122, or to re-carry the vinyl V to
the parts feeding unit 110 when it receives the backward
15 rotating force ^{from the second separation unit gear 122}. The vinyl recovery unit 130 is connected
to the first separation unit gear 121 of the vinyl
separation unit 120 [carrying and re-carrying the vinyl V]
by the belt 133.

The vinyl recovery unit 130 includes a recovery
20 unit gear 131 and a recovery reel 132. The recovery unit
gear 131 is connected to the first separation unit gear
121 by the belt 133 to receive the forward/backward
rotating force of the first separation unit gear 121.
The recovery unit gear 131 [having received the
25 forward/backward rotating force] is synchronized with the
recovery reel 132, [by forwardly/backwardly rotating] ^{thus} the
recovery reel 132 [assembled at one side according to the

forward/backward rotating force^{rotates} (when the parts feeding unit gear 110 adjusts the feed position of the tape TF, [for] thereby^{either} recovering¹³² the vinyl V by winding it around the recovery reel¹³² [312] or [discharging]^{returning} the recovered vinyl V to the vinyl separation unit 120.

As^{can} seen from^{the} above, the feeder for carrying the tape at a constant pitch is formed integrally, [thus] improving a feed rate and simplifying the constitution of the feeder. In addition, the [feeder]^{feeding unit}, vinyl separation unit, and vinyl recovery unit are rotated [by] in synchronization with one another, thus enabling [a] forward/backward rotation [and adjusting] the feed position of the tape.^{to adjust}

As explained above, the feeder for the surface mounting device of the present invention can improve a feed rate and simplify the [constitution] of the feeder by forming the feeder^{so that it carries} [for carrying] the tape at a constant pitch [integrally]. In addition, the feeder^{unit}, vinyl separation unit, and vinyl recovery unit are rotated [by] in synchronization with one another, thus enabling a forward/backward rotation [and adjusting] the feed position of the tape.^{to adjust}

ABSTRACT OF THE DISCLOSURE

A feeder for a surface mounting device ^{is provided which} includes: a main frame; ^{split} a parts feeding unit including a forward/backward rotation force generating unit for carrying a tape by forwardly/backwardly rotating a circular permanent magnetic unit by a mutual magnetic force with armature coils, a driving gear for receiving the forward/backward rotation force and simultaneously carrying the tape at a constant distance and a position sensing unit for sensing the position of the permanent magnetic unit; a vinyl separation unit being for carrying the vinyl removed from the tape by the forward rotating force or re-carrying the vinyl by the backward rotating force; and a vinyl recovery unit for recovering the vinyl by winding the same by the forward rotating force unit or discharging the vinyl.